

BANISH™

MULTI-CALIBER SUPPRESSORS





BANISH™ Suppressors are the original multi-caliber suppressor and have been setting the standard for modular suppressor design since 2009. As “the one that fits any gun,” BANISH Suppressors are more than just a multi-caliber suppressor, they are also packed full of innovative design features that BANISH both sound and recoil.

BANISH Suppressors has always had one overriding goal in mind - to make the most user-friendly suppressor on the market. And what is more user-friendly than being multi-caliber and user-serviceable? At BANISH Suppressors, we are proud of what we've accomplished, and we want to share with you what makes a BANISH Suppressor stand out from the crowd.

Our unique WhisperTech™ tube is where the BANISH multi-caliber system starts, with a lightweight titanium alloy tube. BANISH Suppressors are light-weight and tough enough for a lifetime of service. The internal baffles handle the gas in such a way that the suppressor significantly reduces recoil as well as sound. Cleaning your can isn't a problem with our CanClean™ technology, making this one of the fastest cleaning suppressors on the market.

WARNING

To provide for your safety and the effective use of this silencer, it is important that the owner and any user of the silencer read this entire manual and strictly follow the warnings and instructions within. This silencer should be used only by those who are well-versed in the safe operation of firearms.

Failure to follow installation and maintenance instructions in this manual may result in serious personal injury and damage to the firearm.

Suppressed firearms make less noise than unsuppressed firearms and it is easy to forget that they are still capable of causing bodily injury and property damage. Remember, a suppressed firearm should be treated with the same safety and caution as an unsuppressed firearm.

Before installing the silencer, be sure that the firearm is unloaded and the action is opened and visibly clear of any ammunition. If you are at all unsure as to the proper procedures to ensure that your firearm is unloaded, please consult your firearm user's manual/instructions and/or contact a properly licensed dealer or the manufacturer of your firearm.

Firearm silencers are user-attached firearm muzzle devices, and as such are subject to improper attachment issues unless the procedures outlined in this manual are followed precisely. Check the fit between your barrel and silencer before firing! The silencer must be fully shouldered on the barrel. For direct thread silencers, there should be no visible gap between the barrel shoulder and the face of the silencer thread mount (*crush washer from muzzle brake must be removed*).

For quick detach suppressors, the muzzle brake must be seated to the shoulder of the firearm and timed properly using the shim kits provided.

If there is any gap between the suppressor and shoulder, DO NOT fire the host with the silencer attached. Poor accuracy and product damage may result if the silencer is not seated against thread shoulder.

Silencers must be free of obstructions such as mud, dirt, etc. DO NOT attempt to shoot through an obstructed silencer.

The silencer is designed to suppress the initial muzzle blast and subsequent projectile de-corking pressure. The silencer doesn't contact or otherwise interact with the bullet, allowing the projectile to travel at its default speed.

A sonic crack may be produced by the projectile as it breaks the sound barrier. This is solely a function of the projectile breaking the sound barrier and is not related to product performance.

To ensure your silencer remains secure while firing, it is of the utmost importance that you periodically verify the silencer is securely tightened onto the barrel.

Before removing the silencer from the host firearm, be sure that the firearm is unloaded and the action is opened so that it is visibly clear of any ammunition. When removing the silencer, use extreme caution as it may be hot to the touch after firing. Use a Devour™ suppressor cover (sold separately) or gloves to avoid burns or other injuries.

CALIBERS & RESTRICTIONS

.300 PRC	.300 RUM	.300 Weatherby
.300 WIN MAG	.308/7.62	30-06
.300 BLK	30-30	7MM
6.5	270	25-06
243	.223/5.56	22-250
204 RUG	5.7X28	.22 WSM
.22LR	.22 HORNET	.17 HMR

Limited full auto

Muzzle Brakes 1/2X28 and 5/8x24

User-serviceable

DIAMETER

1.593"

WEIGHT

12.2 oz

LENGTH

8.2"

BAFFLES

11

MATERIALS

100% Titanium



30
GOLD

Introducing the Banish 30-GOLD™. This quick-detach, 30 caliber suppressor is the most versatile in the Banish line. It is rated for rimfire to .300RUM. While all Banish™ suppressors have been designed for unmatched sound suppression, testing shows that the Banish 30-GOLD reduces report down to a whopping 132.9 decibels on a .308!

The new Banish 30-GOLD brings a user-serviceable design that is lighter weight and shorter, as well as quieter than anything we've ever tested. Like all Banish suppressors, the Banish 30-GOLD is made from an ultra-strong, titanium alloy, for unmatched durability. You won't find a lighter and quieter "can" anywhere!

The Banish 30-GOLD comes as an 8.2-inch quick-detach suppressor holding eleven STifle™ baffles. It comes with two 100% titanium muzzle breaks (1/2×28 and 5/8×24) and two shim kits for timing your brakes.

Perfect for the range, hunting or any other shooting application, the Banish 30-GOLD will significantly reduce the report and recoil of large-caliber rifles, while still being effective on rifles down to rimfire calibers.

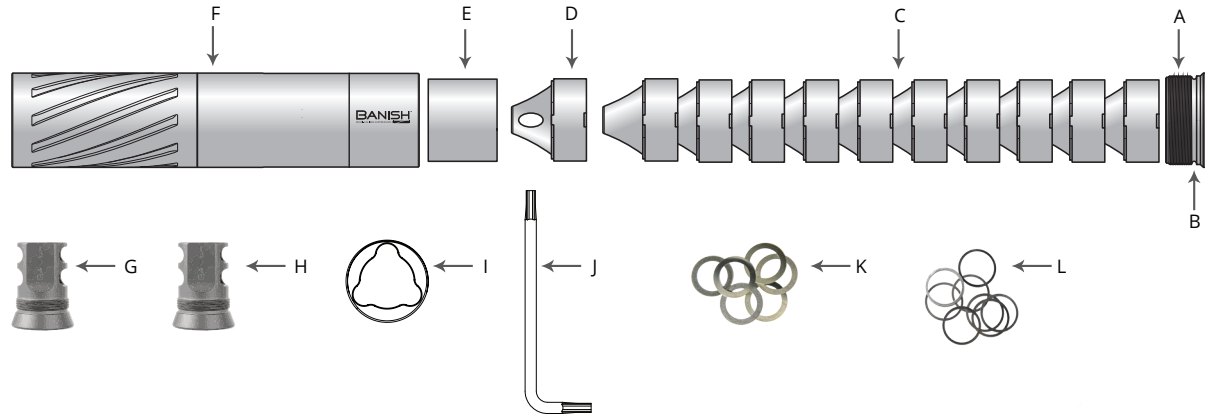
The 30-GOLD comes with a complete premium package of accessories, including a limited-edition Devour™ suppressor cover, black suppressor pouch, two muzzle breaks, two shim kits, a baffle removal tool, a Silencer Central t-shirt (received at time of purchase) and a vinyl sticker.

BANISH 30 GOLD



ITEM NO.	PART NO.	QTY.
A	END CAP	1
B	O-RING	1
C	INDEX BAFFLE	10
D	ACCURACY BAFFLE	1
E	EXPANSION TUBE	1
F	MAIN TUBE	1
G	1/2X28 MUZZLE BRAKE	1
H	5/8X24 MUZZLE BRAKE	1
I	TOOL KEY	1
J	T-45 TORX WRENCH	1
K	1/2x28 SHIM KIT	1
L	5/8x24 SHIM KIT	1

30
GOLD



BANISH 30 GOLD



Figure 1: Center Points

INSTALLATION OF MUZZLE BRAKE AND SUPPRESSOR

Always ensure the firearm is unloaded when attaching or removing a muzzle brake or a suppressor. After confirming that your firearm is unloaded, remove any preceding muzzle device and crush washer.

Watch our online tutorial on how to install a muzzle brake and shim kit at www.YouTube.com/SilencerCentral

Items included are: 1/2x28 and 5/8x24 Muzzle Brake (MB), shim kit. You will also need to use Red Loctite/Rocksett (not included).

1. Make sure to clean the threads of your barrel prior to installation of muzzle brake.
2. Attach the new muzzle brake onto the barrel all the way by hand without using shims until it shoulders tight to the barrel.

3. Unscrew the MB so that the center point (engraved BANISH) is perpendicular to the plane of the barrel in the 12 o'clock position. The 12 o'clock position will be the final orientation of the MB with BANISH logo facing directly upward. (See figure 1) **When you back the muzzle brake off the shoulder, it will NOT be a full 360 degree rotation.*
4. Once you have placed the brake at the 12 o'clock position, unscrew one additional quarter turn to the 9 o'clock position. This will allow for tightening the MB into the correct position.
5. The space between the brake and the shoulder of the barrel located at the rear of the threads will be where the shims will sit. Select the shims with varying thickness that will fit snugly in this space. This will be different on every firearm and may require some slight trial and error.



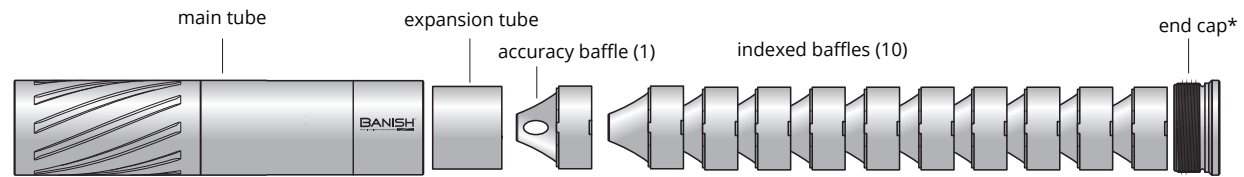
Figure 2: Fitting the Shims

Use as few shims as possible to fill the void is the best practice. Start with the thickest shim and find the best combination that allows for the tightest fit within the space between the MB and barrel shoulder. Save excess shims for later use. (See figure 2)

6. Once you have found the combination resulting in the tightest fit, remove the brake completely from the barrel and place that combination of shims over the threads of the barrel to the shoulder. Then screw on the brake to the threads of the barrel by hand. If this process has been completed correctly, the brake should return to the BANISH logo returning to the 9 o'clock position.
7. Using a crescent wrench or $\frac{3}{4}$ " wrench tighten the muzzle brake $\frac{1}{4}$ turn to allow for the muzzle brake to sit at the 12 o'clock position.
8. Once the practice timing is perfect in the 12 o'clock position, remove the muzzle brake completely from the barrel and apply Red Loctite or Rocksett. Once applied, repeat steps 6 & 7 to set the muzzle brake in place.

9. You are ready to install your BANISH 30-GOLD Suppressor. Line up your BANISH 30-GOLD suppressor with your muzzle brake and screw on until hand-tight.

SHIM KIT	THICKNESS	QTY.
1/2X28	.510 X .700 X .002	2
1/2X28	.510 X .700 X .005	3
1/2X28	.510 X .700 X .020	1
5/8X24	.635 X .725 X .002	2
5/8X24	.635 X .725 X .005	5
5/8X24	.635 X .725 X .020	1



T-45 torx wrench



tool key



muzzle brake
1/2x28



muzzle brake
5/8x24



*Coated with Tribodone™ 41 DLC to ensure no Titanium galling and enhance long-term lubricity.

30
GOLD

DISASSEMBLY AND CLEANING

It is recommended that the suppressor be cleaned every 50 - 100 rounds fired. The use of solid lead or plated lead bullets is not recommended.

To disassemble, make sure the firearm is unloaded and unscrew to remove from host firearm.

Using the provided tool key and T-45 torx wrench, remove the end cap of the suppressor. *For best results, we recommend permanently attaching the T-45 torx wrench and the tool key together. This can be done with "JB Weld" or similar product found at any local hardware store.*

Using your solvent of choice, spray the inside of the suppressor and let sit for 24 hours.

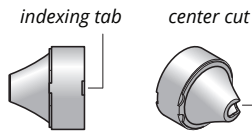
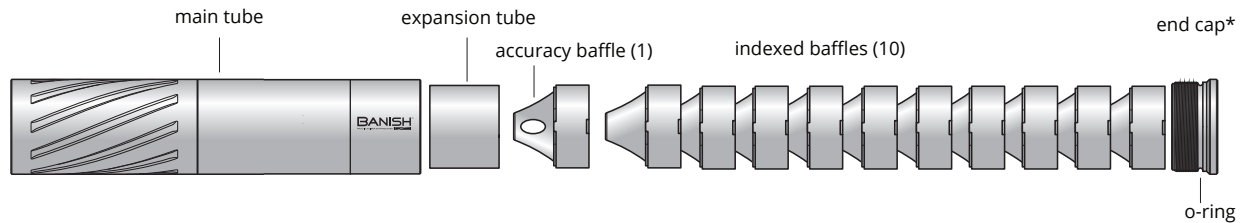
Push baffles out of the tube with our Baffle Removal Tool (sold separately) or a wooden dowel.

The suppressor has 10 indexed baffles and one accuracy baffle (indicated by the four holes and no center cut). Care must be taken when reassembling.

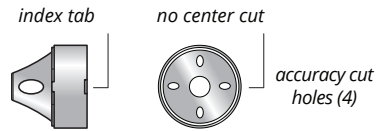
Use a stiff bristle brush (brass or nylon) with solvent / carbon killer of choice to clean the baffles and inside the tube.

Make sure all parts are clean and solvent has been removed.

BANISH 30 GOLD



Indexed baffles (10) with center cut must be fit together.



Accuracy baffle (1) with four holes around and no center cut.

30
GOLD

ASSEMBLY

Using a flat surface, stack the 10 indexed baffles on top of each other, then place the accuracy baffle on top, and the expansion spacer last on the baffle stack. Make sure the indexing tabs are aligned and fully engaged in each corresponding baffles.

Slide the tube over the baffle stack. Keeping the tube in the upright position, with one hand, slide the centerline of the tube to the edge of the table. While holding the tube with one hand, use one finger on the other hand to push the baffles up the tube.

Flip the assembly over so the open end is up. Apply anti-sieze to the threads before installing the end cap.

After use, the expansion spacer does not need to come out of the tube for cleaning, care must be taken during assembly to ensure the indexing tab on the baffles are aligned with each corresponding baffle before tightening end cap.

Lightly tighten the end cap, when the baffles are properly aligned only the edge of the end cap will be exposed (approximately 1/32"). If more than 1/32" is exposed the tabs on the baffles are not properly aligned.

Finish tightening end cap to 110 - 120 inch pounds.

BANISH 30 GOLD

BANISH™ Suppressor Lifetime Warranty

We provide a lifetime warranty against all manufacturing defects and damages caused by the normal use of our products. We will repair or replace free of charge any suppressor manufactured by, or at the direction of, BANISH Suppressors. The product is sold "as is" with no further implied contractual rights or warranties beyond those expressly stated herein.

The lifetime warranty does not apply to certain conditions or acts. It is at the sole discretion and determination of BANISH Suppressors if a defect or condition is covered by this warranty. Conditions not covered include, but are not limited to: modifications, abuse, neglect, use of defective ammunition, use of improperly sized ammunition, and criminal conduct. BANISH Suppressors assumes no liability for damages or bodily injury caused by such acts or omissions as previously described. Abuse and neglect are defined as usage outside of

the reasonable scope for which the product is intended, thus contributing to the accelerated and unreasonable premature wear of the suppressor itself.

If a repair is required, the owner must contact our Customer Service Department. Our customer service representative will arrange for return of the suppressor at manufacturer's shipping expense. PLEASE DO NOT SHIP THE SUPPRESSOR FOR REPAIR WITHOUT FIRST CONTACTING CUSTOMER SERVICE AND DO NOT SHIP IN ANY EVENT WITHOUT A COPY OF THE APPROVED BATFE FORM.

When you ship the suppressor back to the manufacturer, please include a detailed statement concerning the type of defect or malfunction encountered, describe the ammunition used and type of host weapon the product was used on or attached to.

If for any reason your suppressor is not eligible for repair or replacement, you may purchase a replacement suppressor for 50% off the MSRP for a same or similar suppressor.

Please contact our Customer Service Department at 888-781-8778 for further details and requirements.

banishsuppressors.com
7511 S Louise Ave

888-781-8778
Sioux Falls, SD 57108

THE BANISH™ BETTER SUPPRESSOR GUARANTEE

BANISH Suppressors already ship with an ironclad warranty against defects in manufacturing. But they also ship with a guarantee of satisfaction and performance. If your BANISH Suppressor doesn't significantly reduce the report and recoil of your firearm, we'll buy it back - No Questions Asked.

If your BANISH Suppressor doesn't significantly reduce the report of your firearm, as well as recoil, we'll buy it back within 30 days - no questions asked! After your Form 4 is approved, you may return your suppressor to BANISH for a full refund in the form of a Gift Certificate (tax stamp not included). All returns must be within 30 days of your Form 4 approval date.

Visit banishsuppressors.com for guarantee details.

BANISH™

MULTI-CALIBER SUPPRESSORS



banishsuppressors.com

7511 S Louise Ave

Sioux Falls, SD 57108

888-781-8778